

# *Development of the SEMATECH Berkeley MET5 Platform*

*Patrick Naulleau, Arnaud Allezy, Chris Anderson, Carl Cork,  
Paul Denham, Mike Dickinson, Geoff Gaines, Ken Goldberg,  
Ryan Miyakawa, Seno Rekawa, Will Thur, Dan Zehm, [Berkeley Lab](#)*

*Regina Soufli, [Lawrence Livermore Lab](#)*

*Russ Hudyma, [Hyperion](#)*

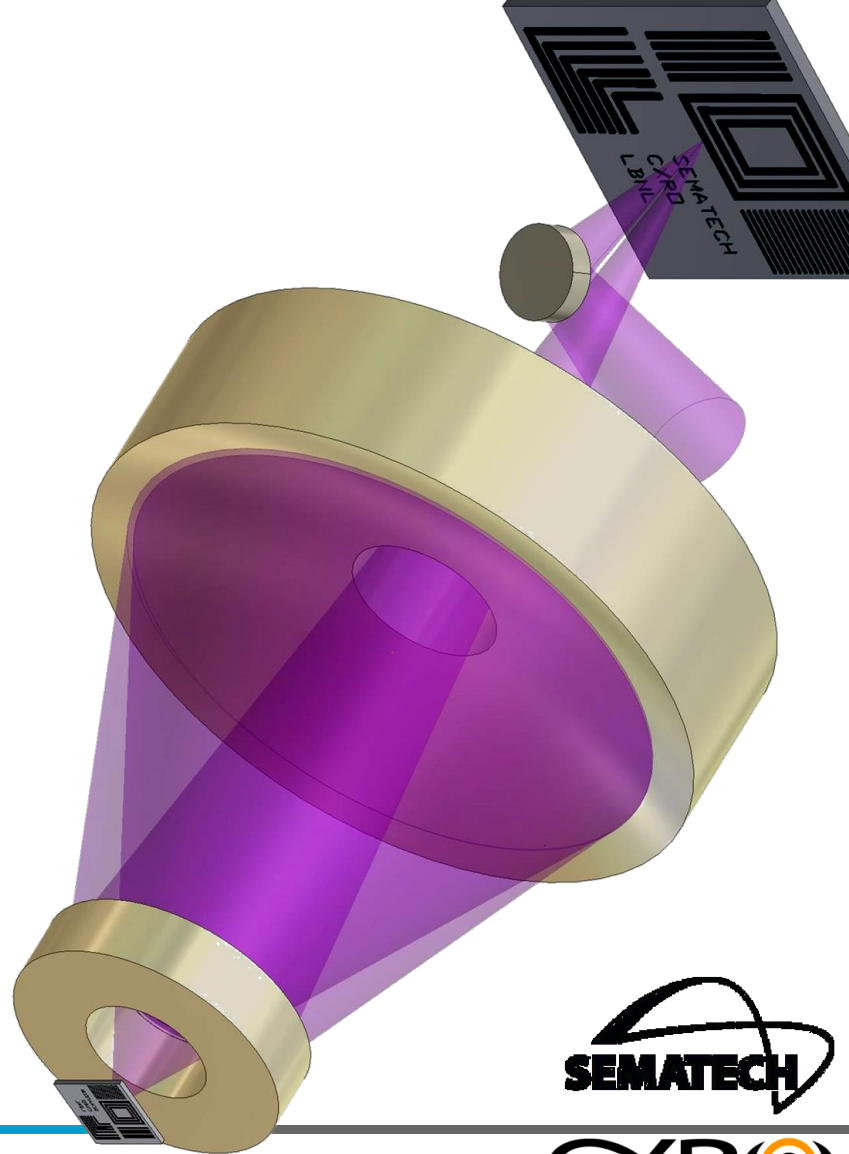
*Mark Bremer, Luc Girard, Bob Kestner, John Kincade, [Zygo](#)*

*Dominic Ashworth, Kevin Cummings, [SEMATECH](#)*



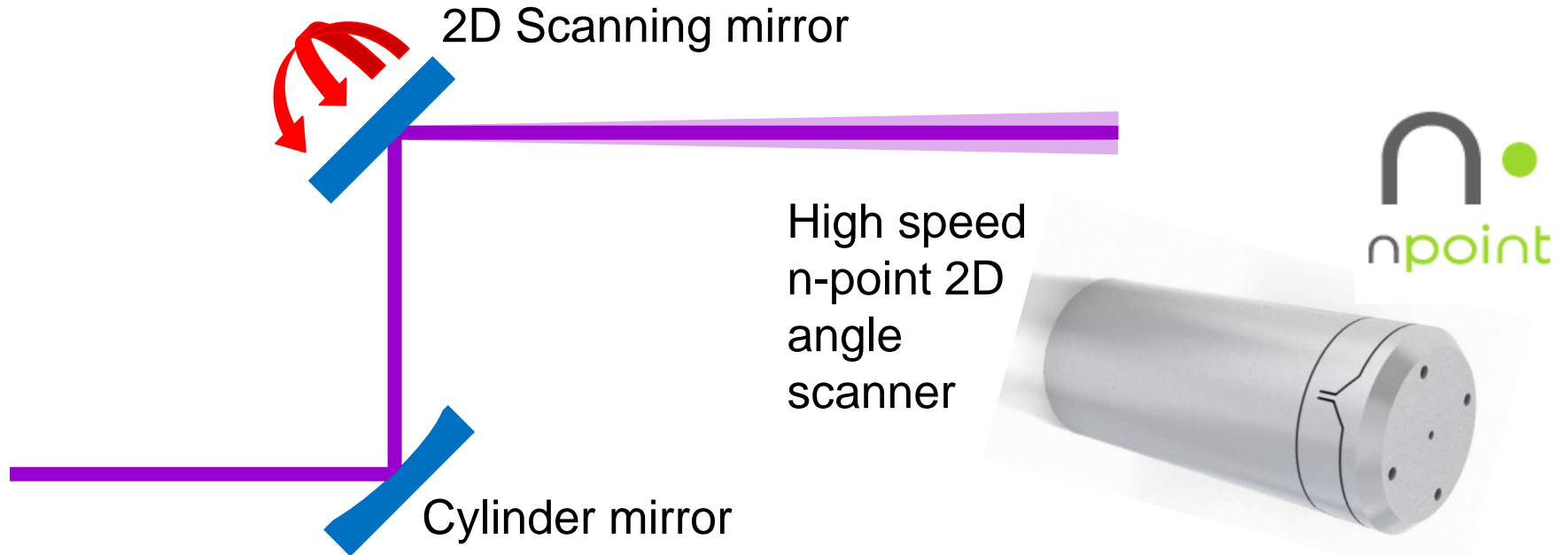
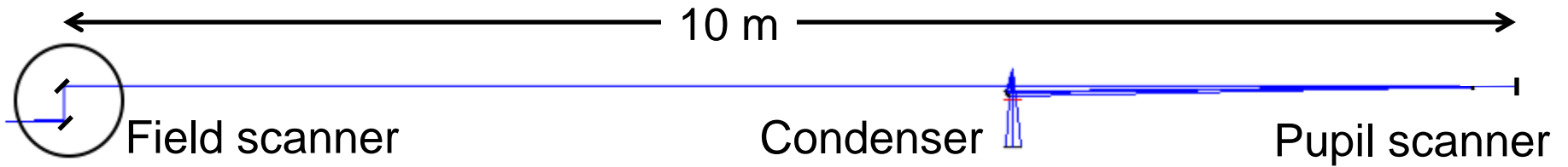
# MET5

- $NA = 0.5$
- Magnification = 5x
- Resolution limit = 8 nm
- Programmable pupil fill
- Field of view =  $200 \times 30 \mu\text{m}$
- Mask angle of incidence =  $6^\circ$
- Integrated wavefront metrology

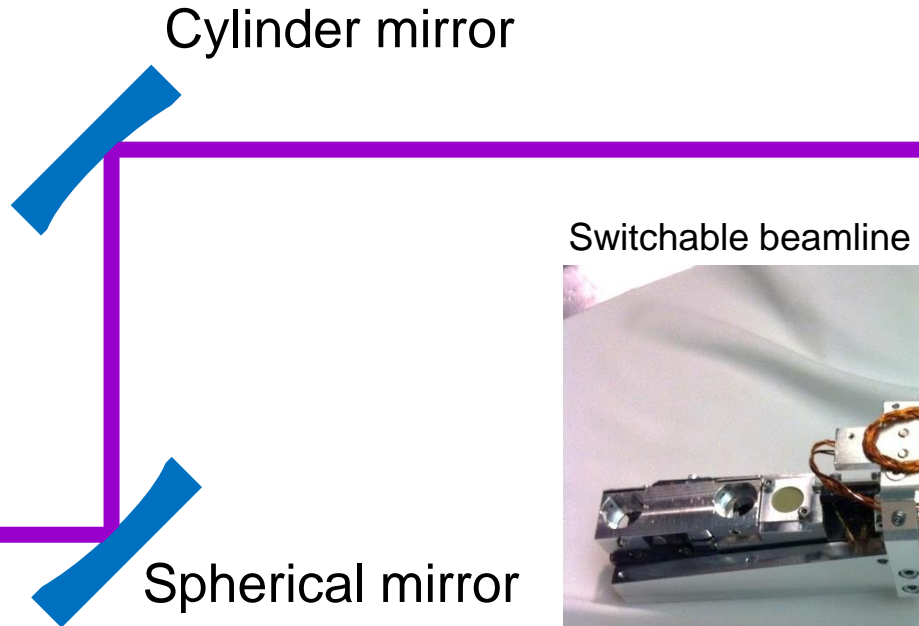
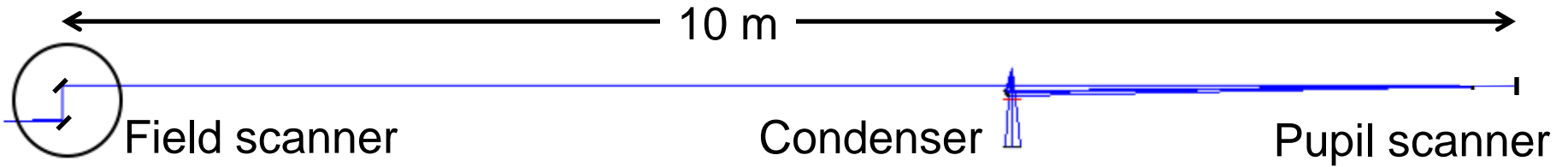


# *Synchrotron illuminator*

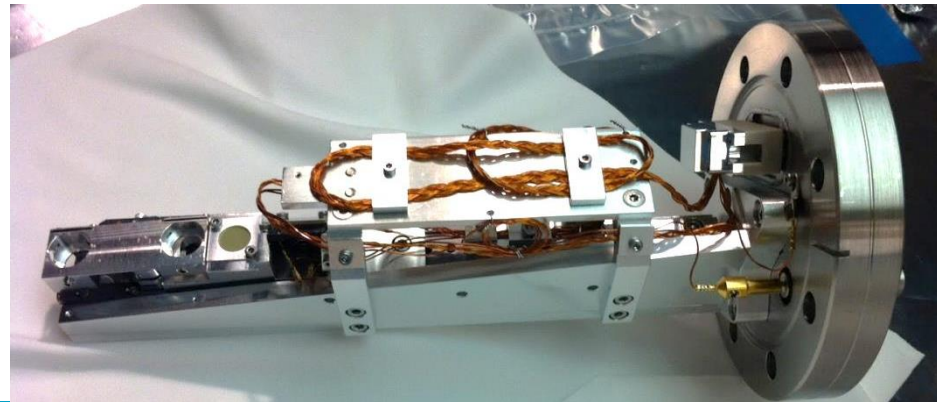
# Field size and uniformity control



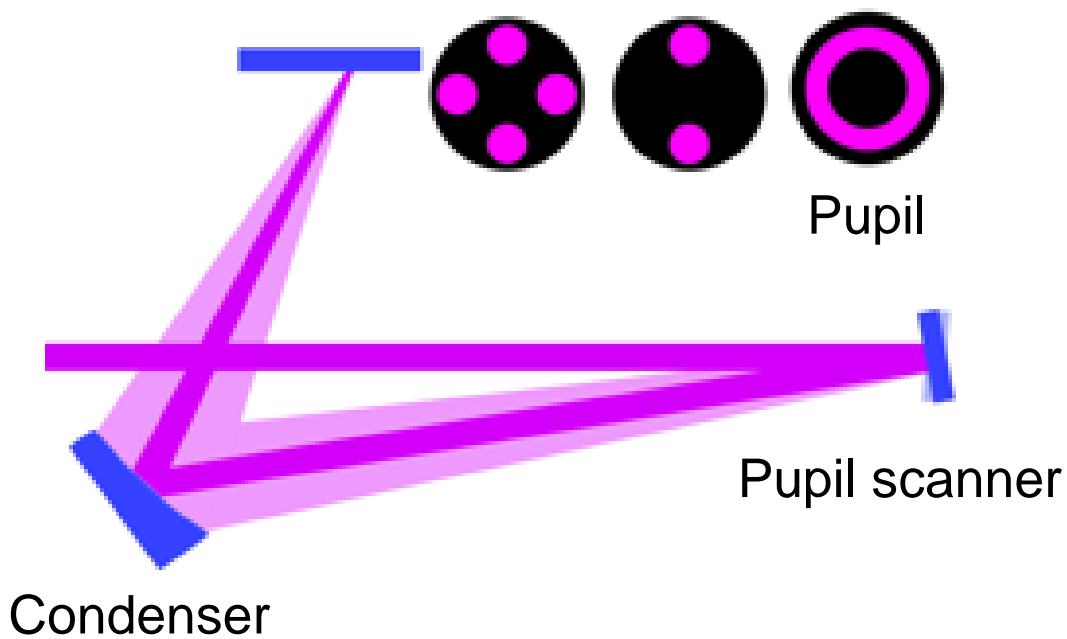
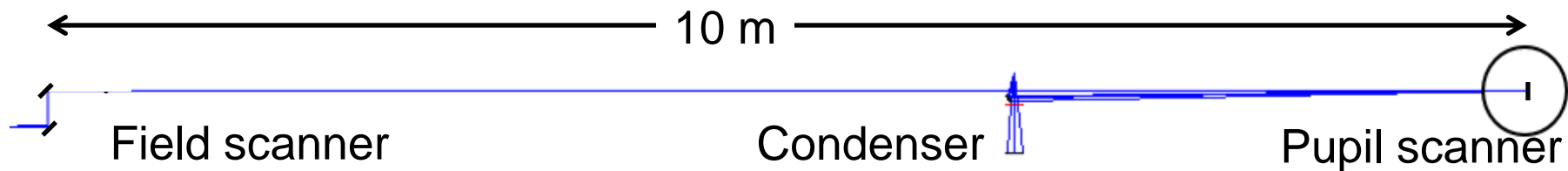
# Wavefront metrology mode



Switchable beamline illuminator mirror with diagnostics



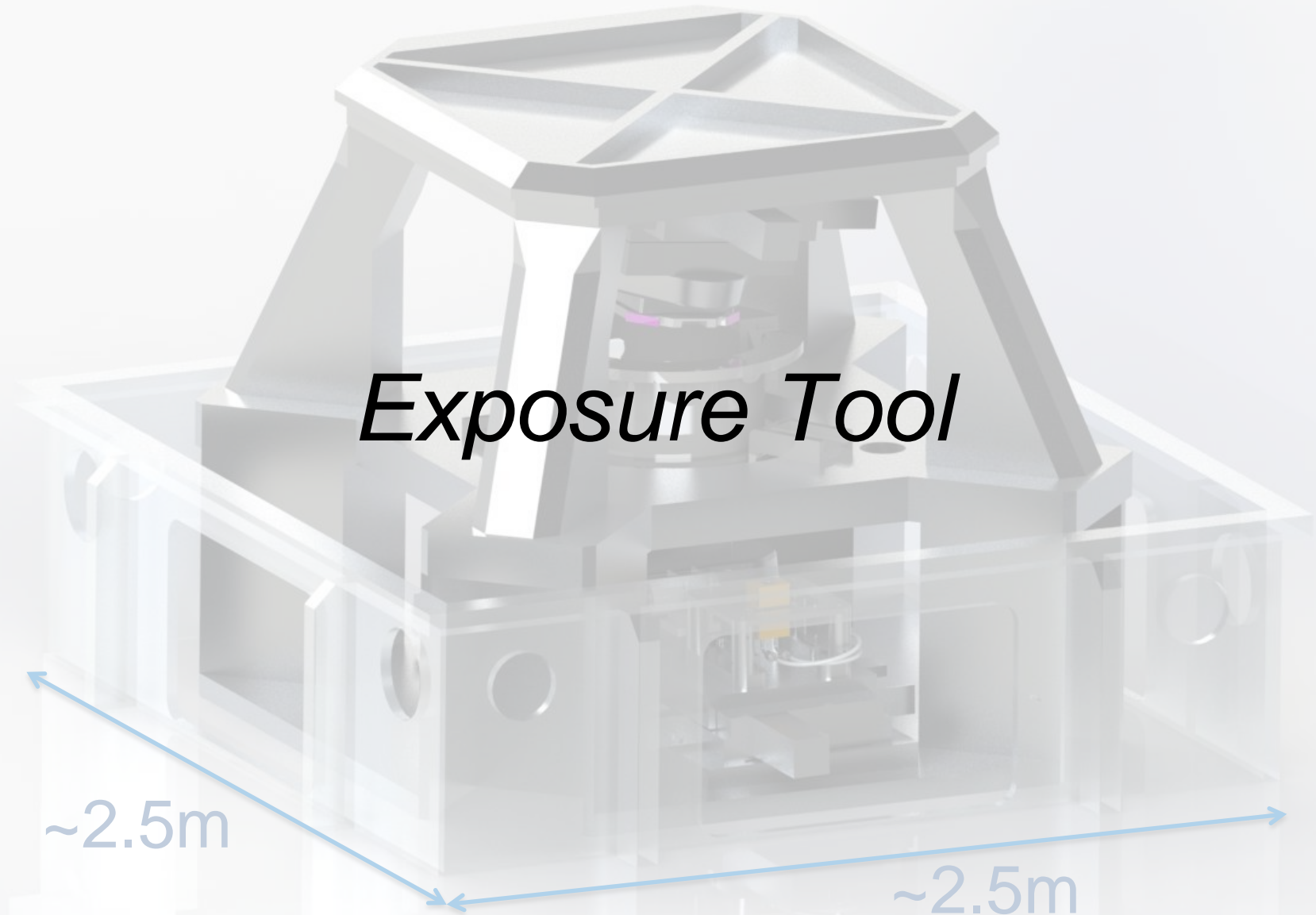
# Computer controlled pupil fill



# *Exposure Tool*

~2.5m

~2.5m

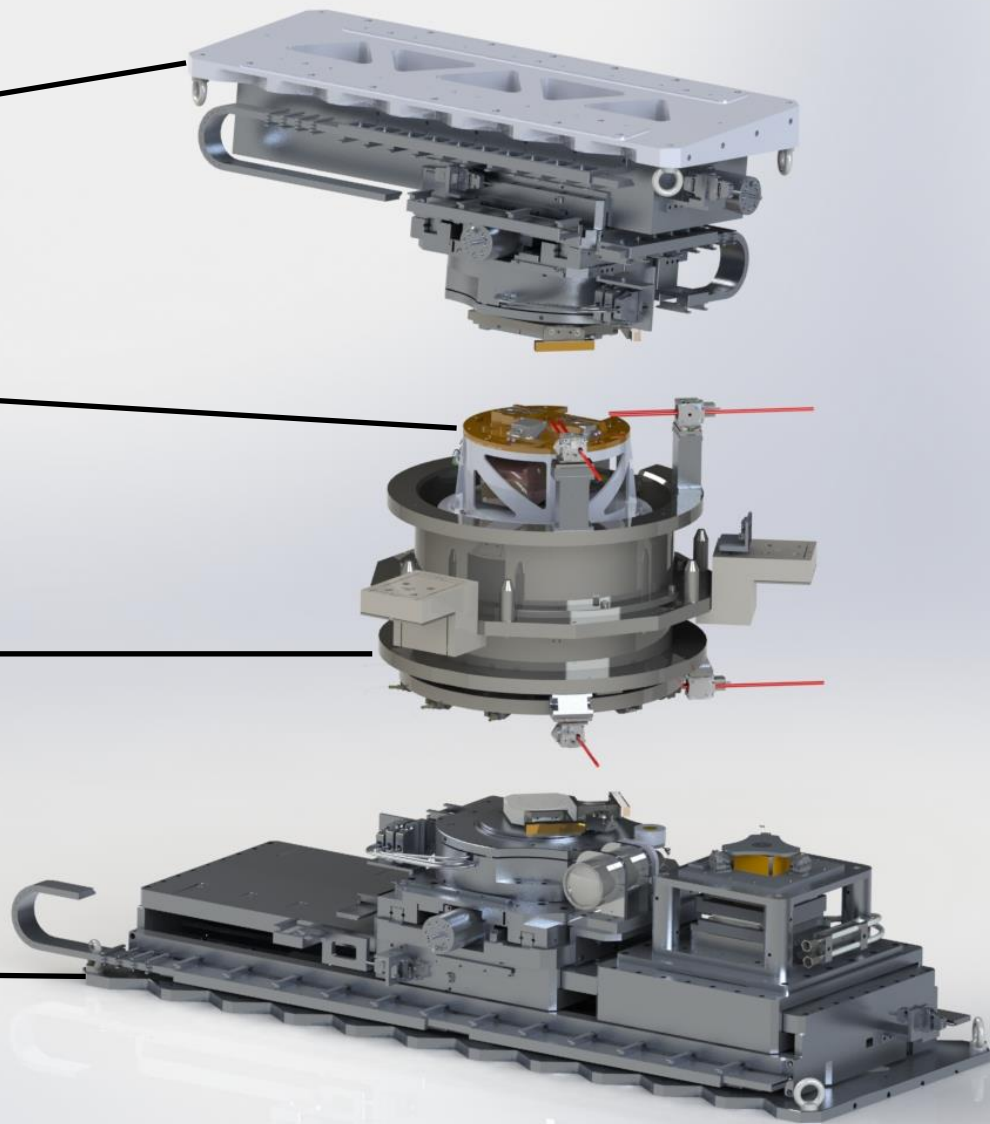


Reticle stage assembly

Projection optics box

Tool core metrology frame

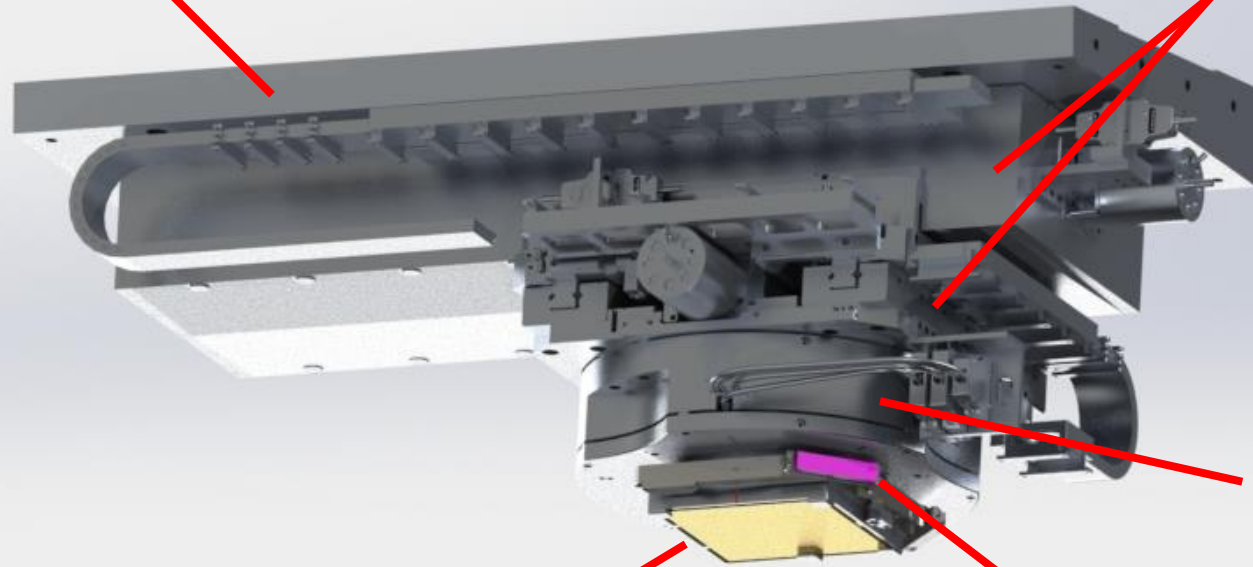
Wafer stage assembly





6 deg wedge

Coarse stage



Fine stage

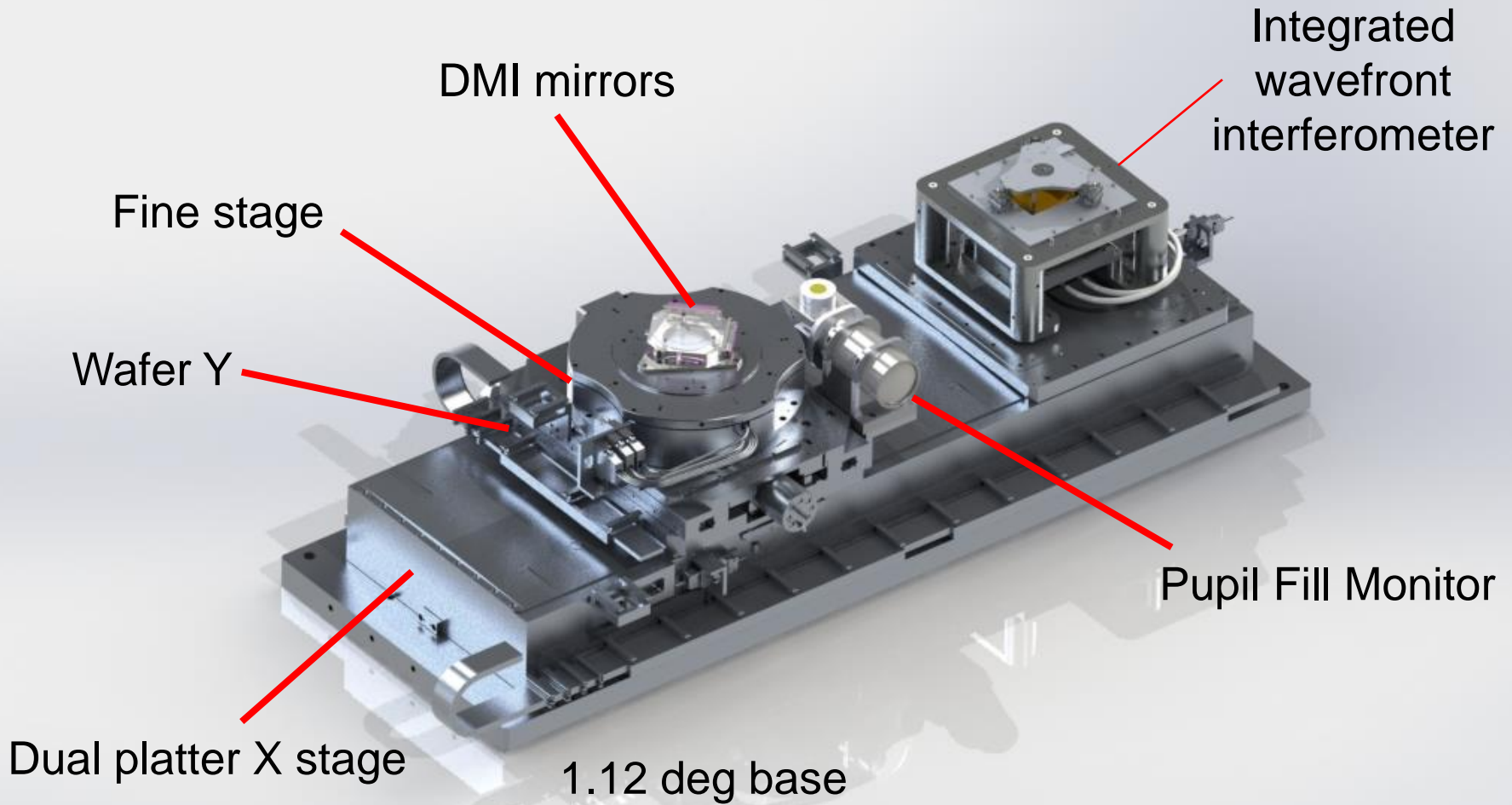
Reticle Cassette

DMI mirror

# 7-axis reticle stage

	<b>Spec</b>	<b>Measured</b>
XY Low freq. (<2Hz) PV	3 nm	0.92 nm
XY High freq. (>0.5Hz) RMS	2 nm	0.33 nm
Z Low freq. (<2Hz) PV	10 nm	1.7 nm
Z High freq. (>0.5Hz) RMS	3 nm	0.61 nm





# 5-axis wafer stage/ 2-axis LSI carriage

	<b>Spec</b>	<b>Measured</b>
XY Low freq. (<2Hz) PV	3 nm	0.51 nm
XY High freq. (>0.5Hz) RMS	1 nm	0.65 nm
Tip/Tilt RMS	18 mrad	0.15 mrad
Z Low freq. (<2Hz) PV	10 nm	1.5 nm
Z High freq. (>0.5Hz) RMS	3 nm	0.42 nm



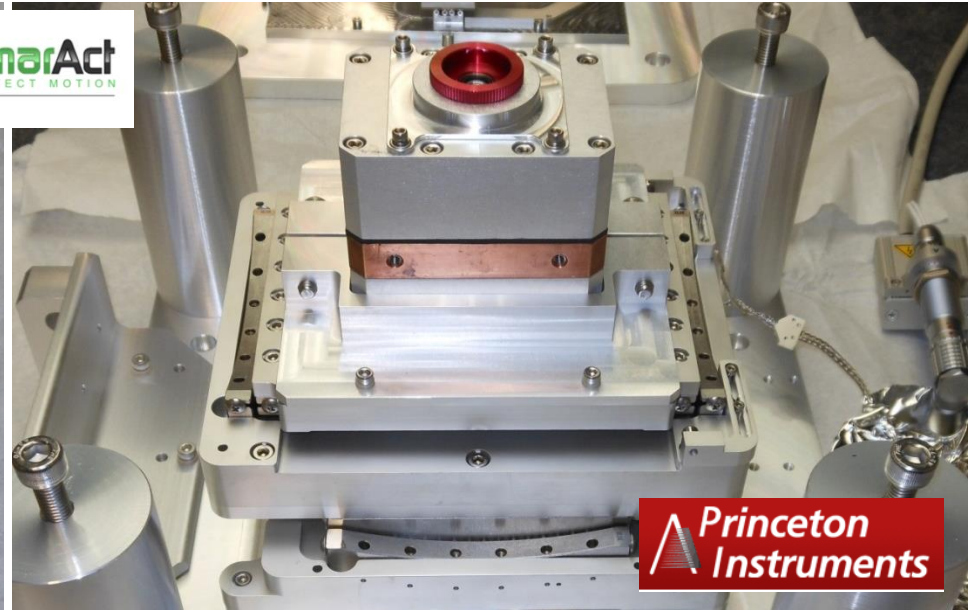
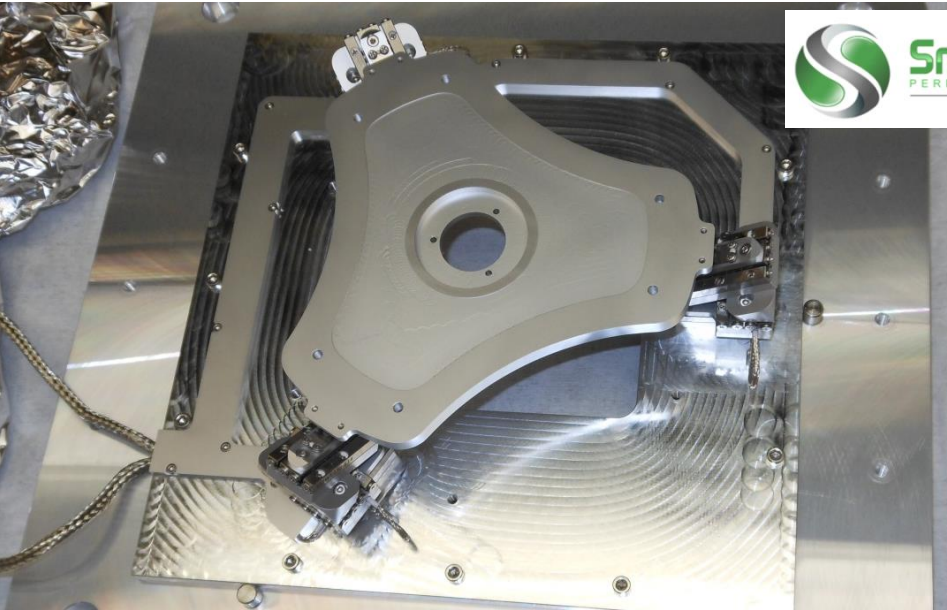


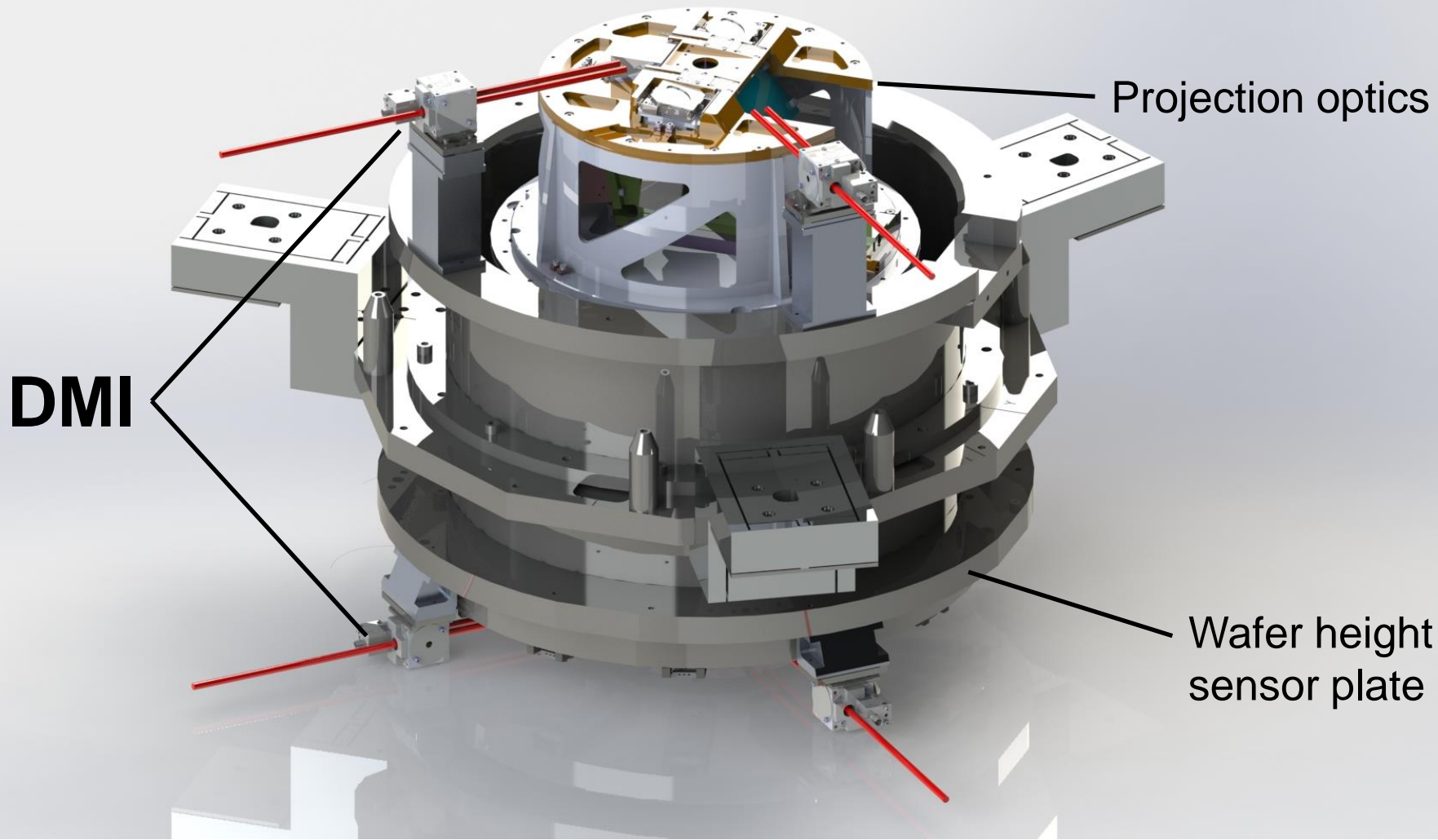
# *Lateral shearing interferometry module*



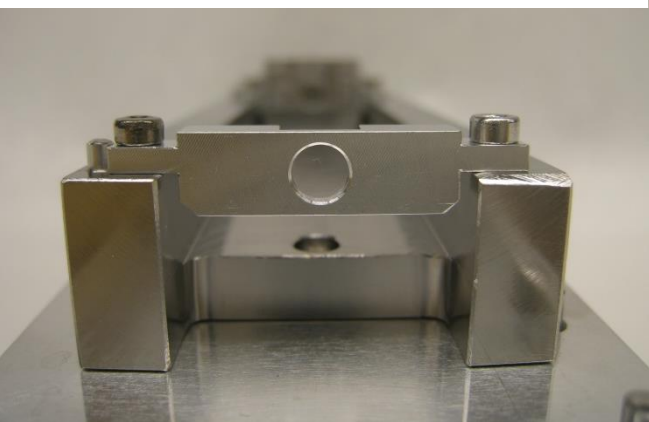
Hexapod grating stage

Goniometer CCD stage

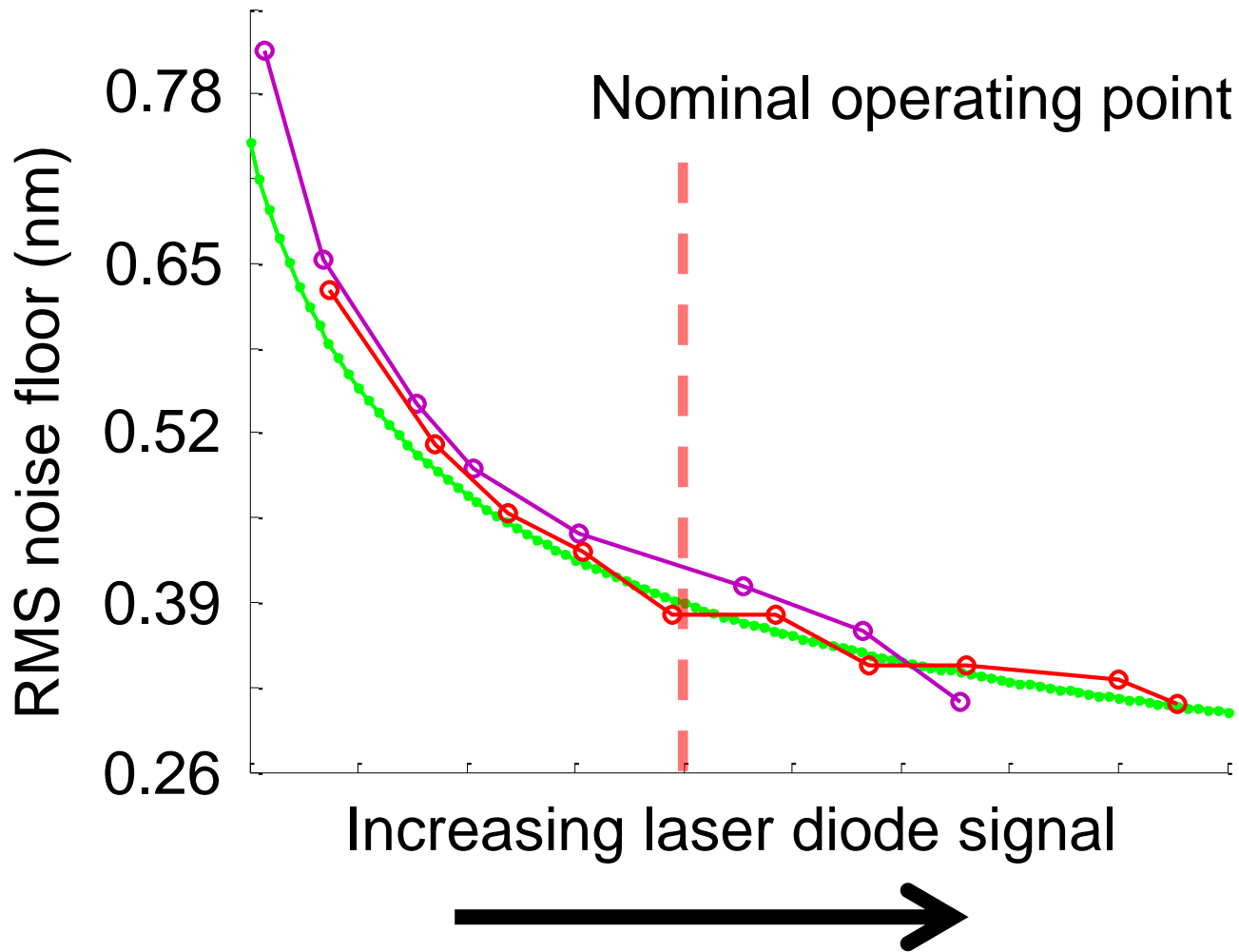










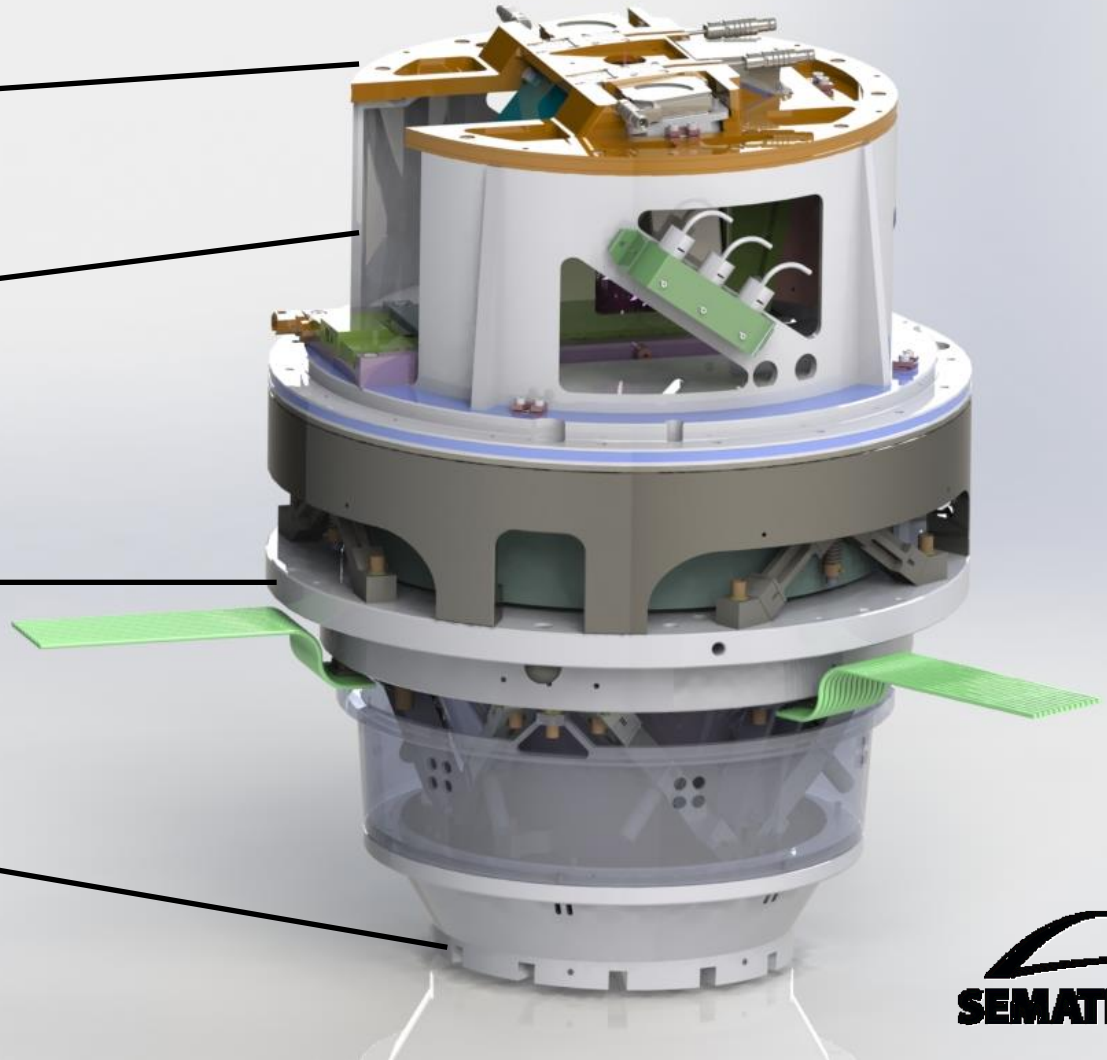


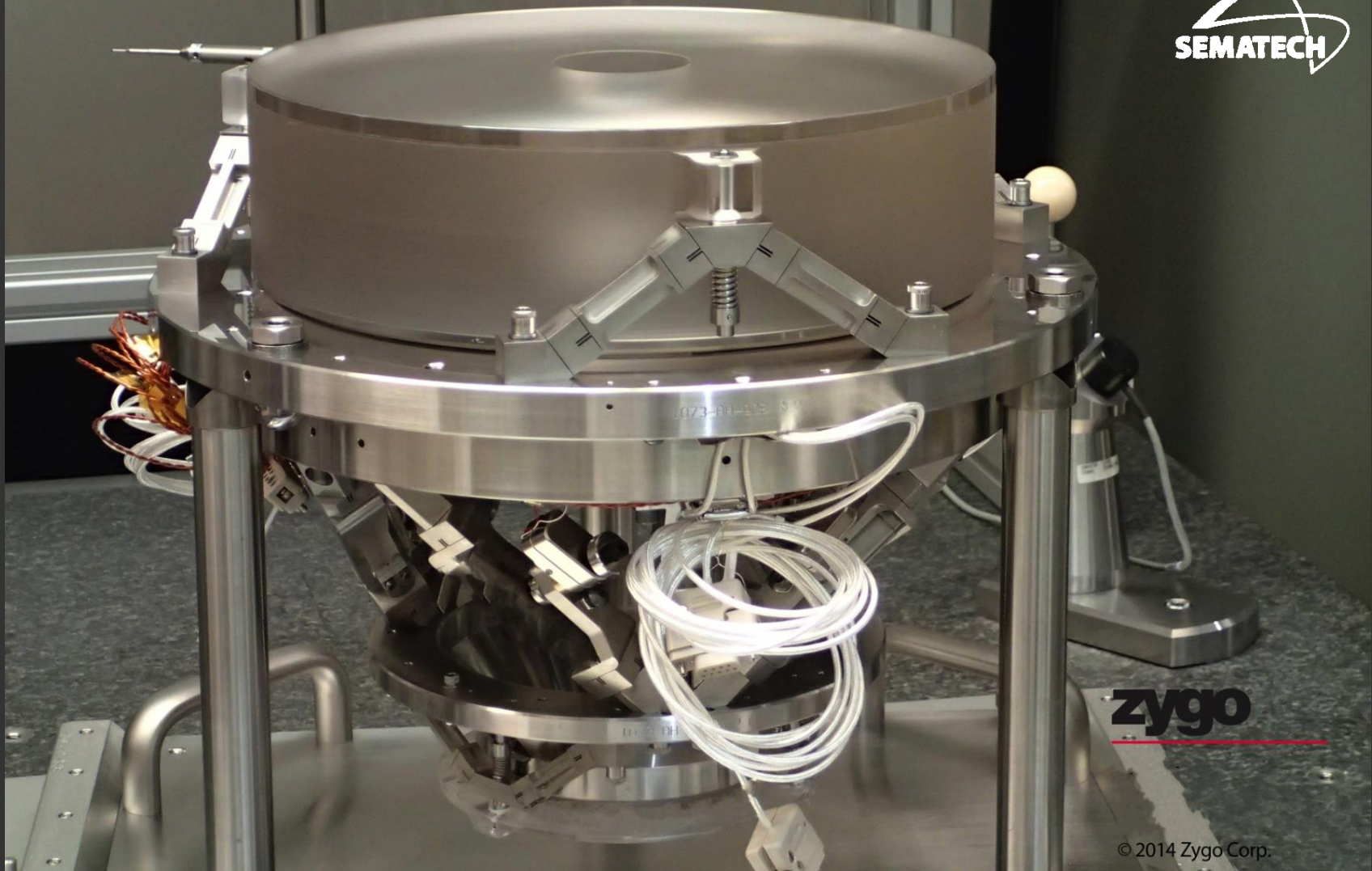
Reticle sensor plate

Illuminator

Mounting flange

Height sensor channels and wafer sensor plate





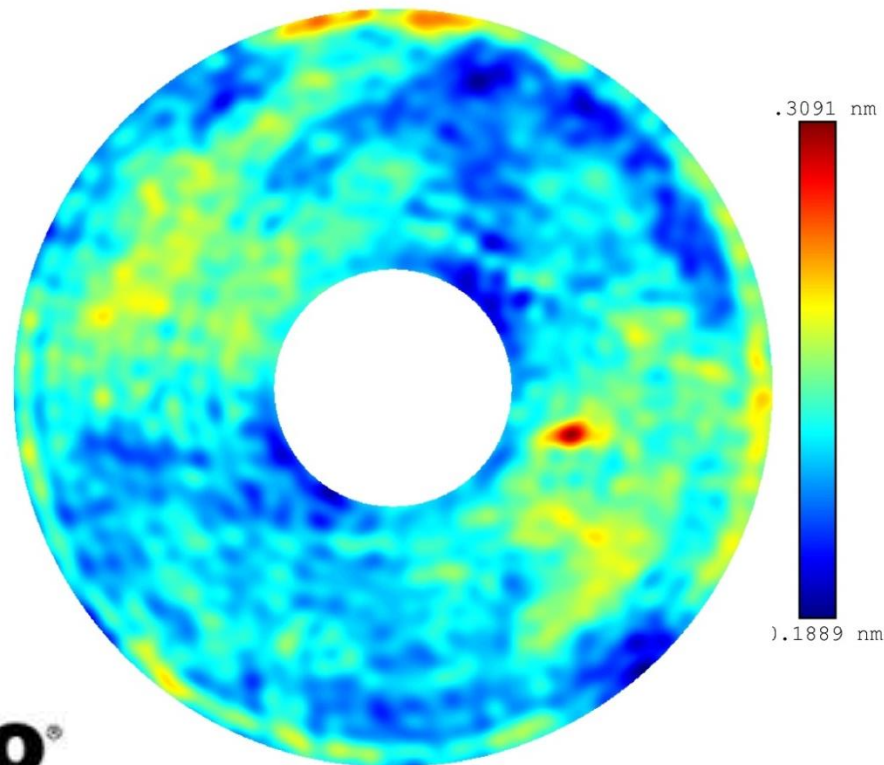
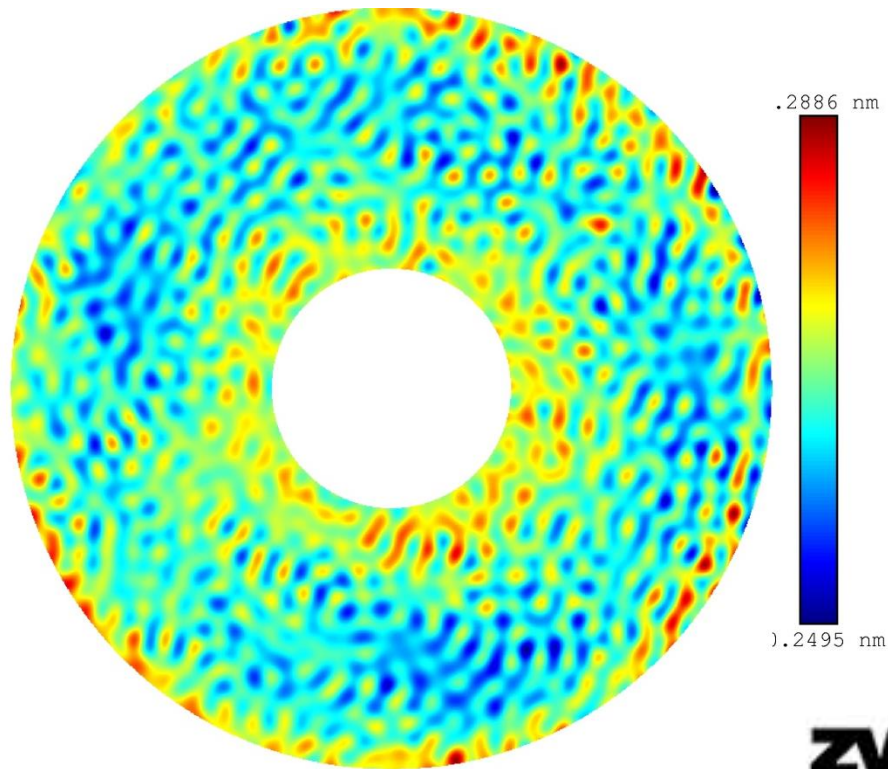
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# Set I Mirrors (Pre-Coating) Exceed Specs

M1 Figure = 0.07 nm RMS

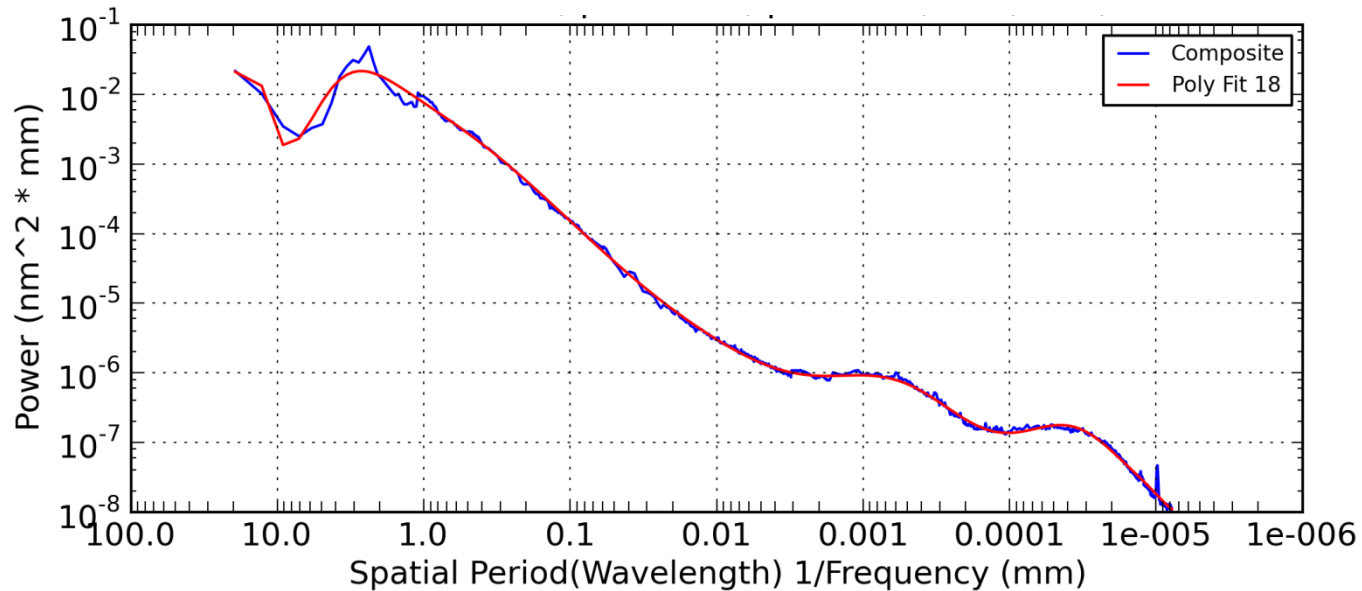
M2 Figure = 0.06 nm RMS



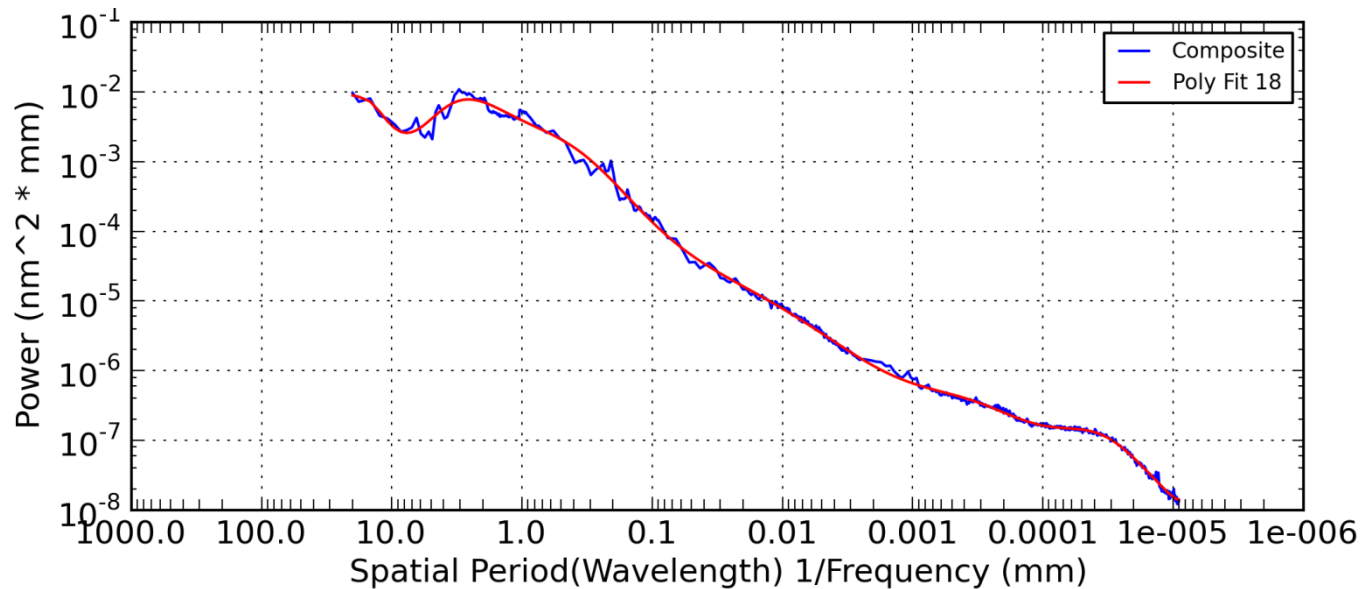
**zygo**<sup>®</sup>



M1 MSFR =  
0.155 nm RMS



M2 MSFR =  
0.126 nm RMS



# Set I Mirrors (Pre-Coating) Exceed Specs

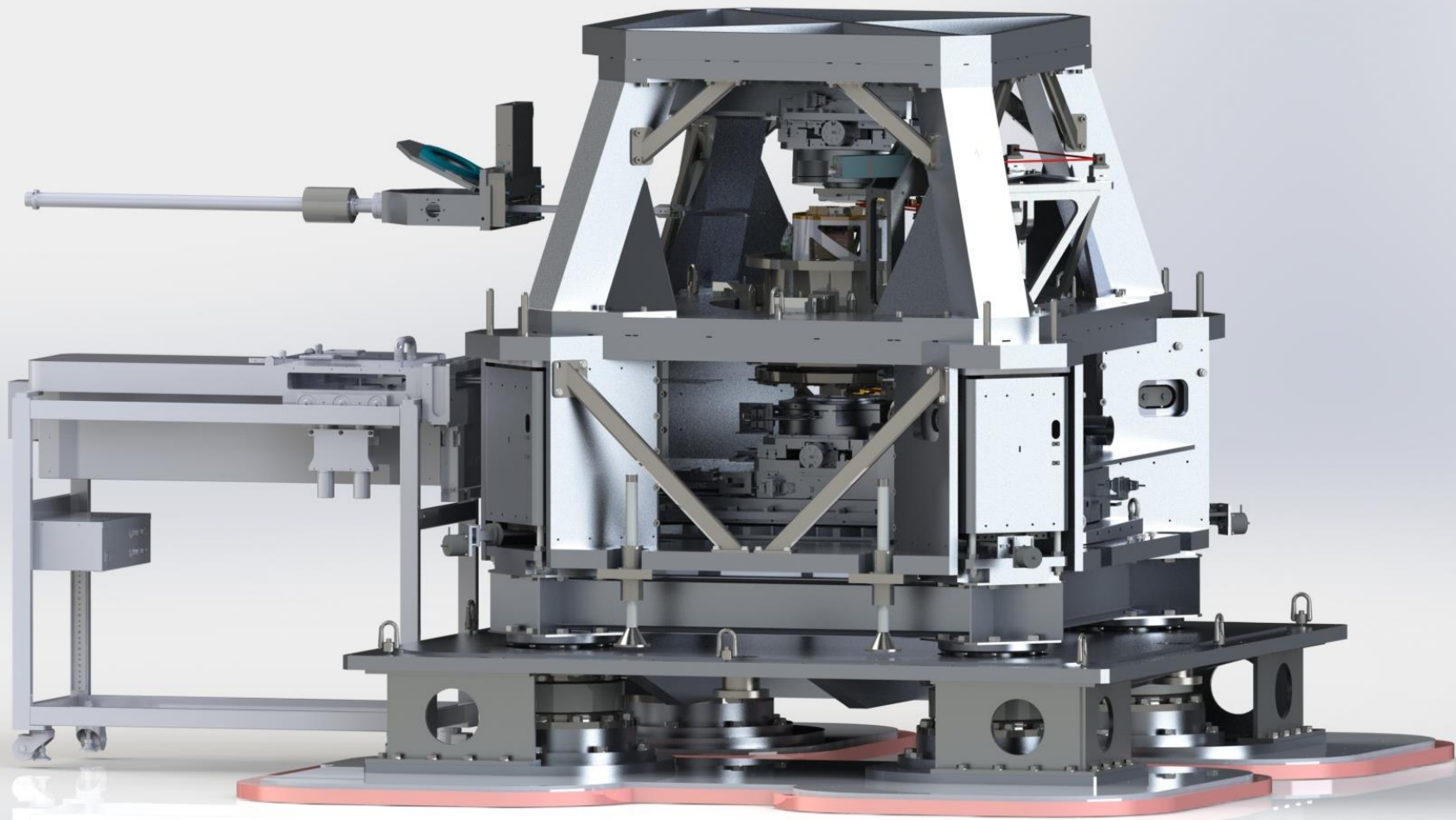
M1

	Range	Specification	Result
Figure	CA – 3mm	< 0.1nm rms	0.07 nm rms
Flare	3mm – 0.43um	< 0.17nm rms	0.155nm rms (2.0%)
HSFR	1um – 10nm	< 0.15nm rms	0.101 nm rms

M2

	Range	Specification	Result
Figure	CA – 8mm	< 0.1nm rms	0.056 nm rms
Flare	8mm – 1.2um	< 0.17nm rms	0.126nm rms (1.4%)
HSFR	1um – 10nm	< 0.15nm rms	0.091 nm rms

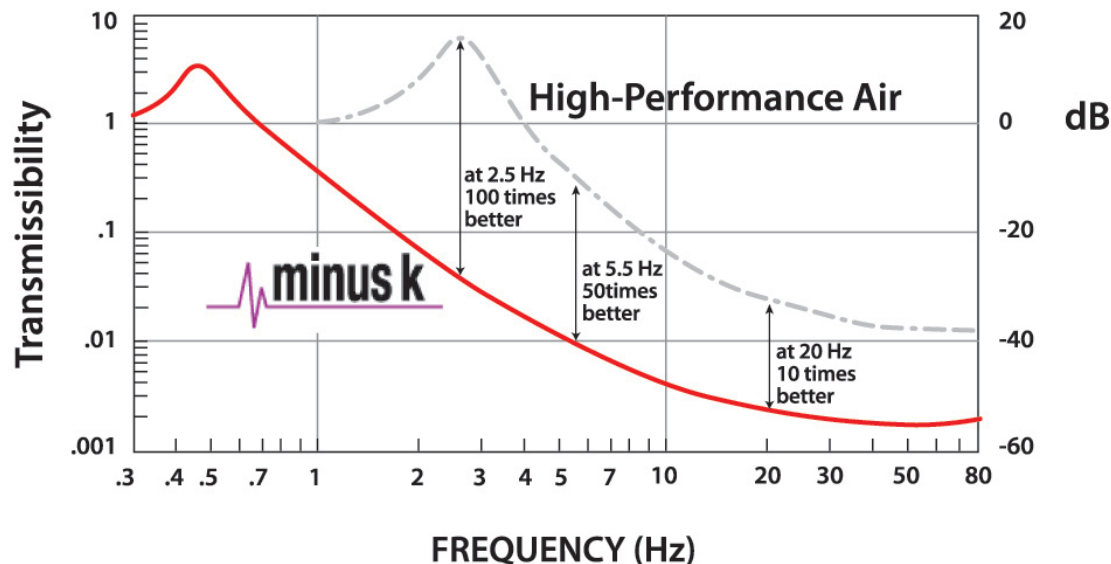
# *Frame and Facility*

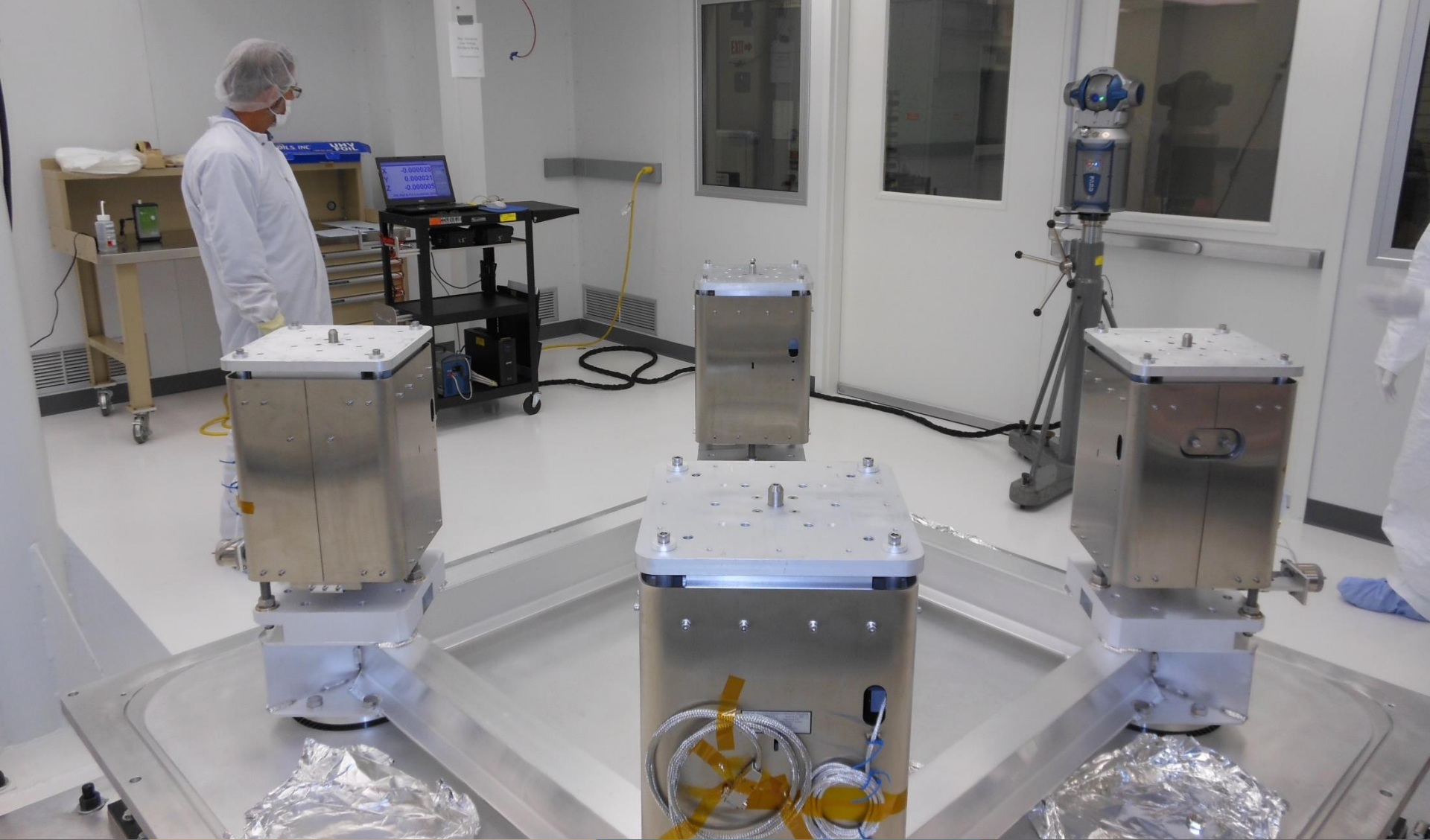


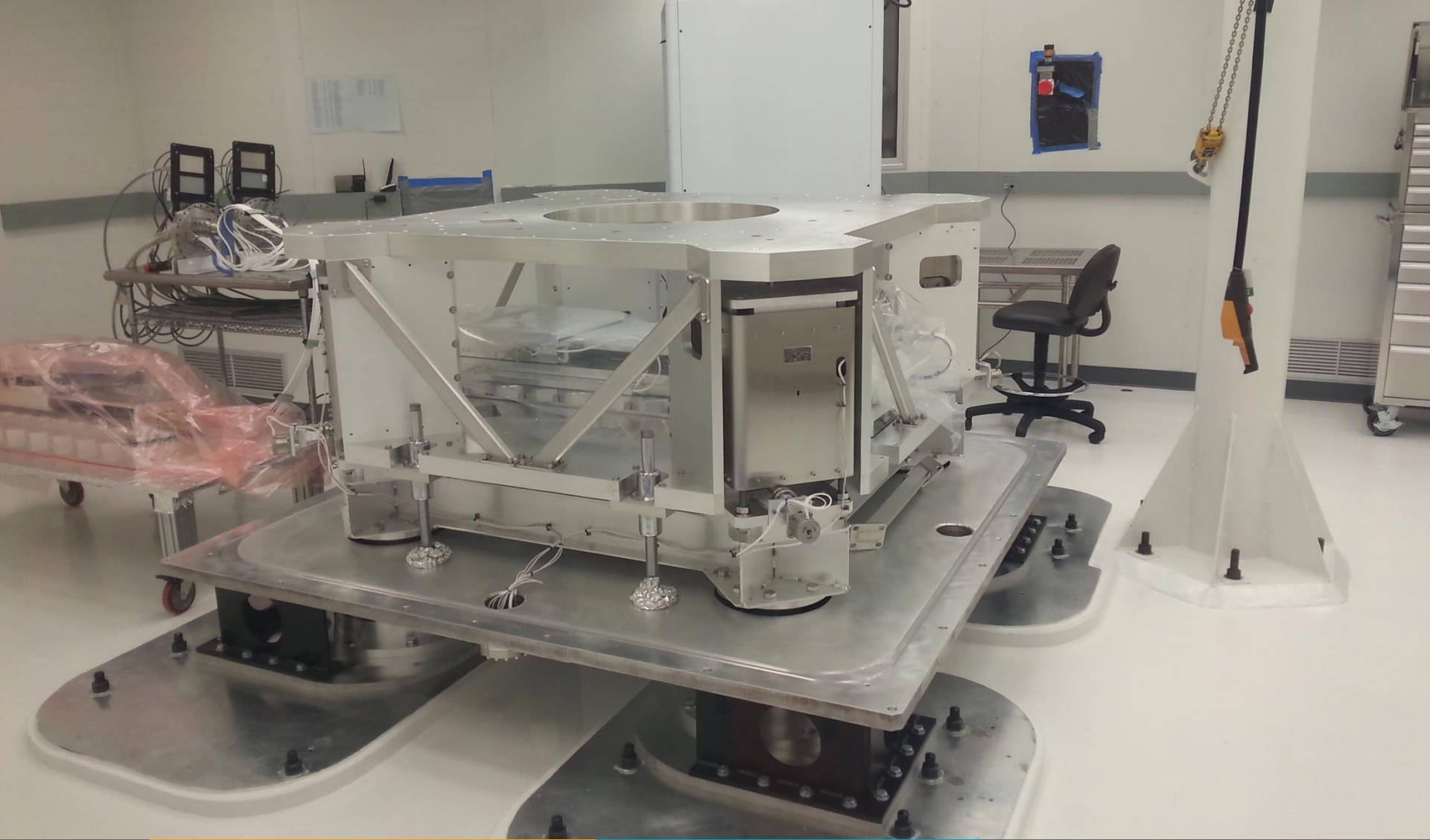


# *In vacuum vibration isolation*

## Minus K<sup>®</sup> Technology / SM-1 Vibration Isolator









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# ***SOKUDO 80EX***



- Customized track optimized for research
- 200-mm and 150-mm compatible
- Aqueous and solvent develop
- Automated syringe dispense



MET5

The logo features a thick purple curved line above the text. 'MET' is in black and '5' is in purple.